Corrugated Roofing Profiles

	Fixing in non-cylonic conditions		Fixing in cylonic conditions		
	Valley Fixing	Crest Fixing	Valley Fixing	Crest Fixing	Ridge Cap Fixing
Fixing to Timber Supports	RoofZIPS® M6-11x25 Hd/Seal 6-030-3308-3C4	RoofZIPS® M6-11x50 Hd/Seal 6-030-3306-1C4	14-10x25mm Hex Hd SL Type 17 6-030-3007-4C4	14-10x50mm Hex Hd Cori-Lok® Type 17 6-030-3633-2C4	14-10x50mm 25mm Multiseal Assy Type 17 6-030-3093-2C4
Fixing to Metal 0.42mm - 1·5mm	RoofZIPS® M6-11x25 Hd/Seal 6-030-3308-3C4	RoofZIPS® M6-11x50 Hd/Seal 6-030-3306-1C4	RoofZIPS® M6-11x25 Hd/Seal 6-030-3308-3C4	RoofZIPS® M6.5-12x55mm Cori-Lok® Cyl Assy 6-030-3331-1C4	RoofZIPS® M6.5-12x55mm Multiseal Assy 6-030-3333-3C4
Fixing to Steel 1.5mm BMT to 4.5mm	10-16x16mm Hex Hd / SL Teks® 6-310-3117-5Z4	M5.5 x 39mm AutoTeks® 6-310-3637-7C4	14-10x25mm Hex Hd /SL Metal Teks® 6-310-3323-5C4	14-10x53mm Hex Hd Cori-Lok® Metal Teks® 6-310-3162-2C4	14-10x53mm 25mm Ridge Cap Assy Metal Teks® 6-310-3150-2C4

Square Rib / Broadsheet Roofing Profiles

	Fixing in non-cylonic conditions		Fixing in cylonic conditions		
	Valley Fixing	Crest Fixing	Valley Fixing	Crest Fixing	Ridge Cap Fixing
Fixing to Timber Supports	RoofZIPS® M6-11x25 Hd/Seal 6-030-3308-3C4	RoofZIPS® M6-11x65mm 6-030-3307-2C4	14-10x25mm Hex Hd seal Type 17 6-031-3007-4C4	14-10x65mm Square-Lok® Type 17 6-030-3655-7C4	14-10x65mm Multiseal Assy Type 17 6-030-3088-6C4
Fixing to Metal 0.42mm - 1·5mm	RoofZIPS® M6-11x25 Hd/Seal 6-030-3308-3C4	RoofZIPS® M6-11x50 6-030-3306-1C4	RoofZIPS® M6-11x25 Hd/Seal 6-030-3308-3C4	RoofZIPS® M6.5-12x55mm Square-Lok® 6-030-3332-2C4	RoofZIPS® M6.5-12x55mm Multiseal Assy 6-030-3333-3C4
Fixing to Steel 1.5mm BMT to 4.5mm	10-16x16mm Hex Hd / SL Teks® 6-310-3117-5Z4	M5.5 x 50mm AutoTek® 6-310-3579-4C4	14-10x25mm Hex Hd /SL Metal Teks® 6-310-3323-5C4	14-10x50mm Square-Lok® Metal Teks® 6-310-3164-2C4	14-10x50mm Multiseal Assy Metal Teks® 6-310-3150-2C4

Mini Corrugated

Appox. Fasteners per sq metre	Fixing to Timber Supports	Fixing to Steel 1.0mm to 3.0mm BMT
5-6	M4.8 x 25mm RippleZIPS® 6-031-3341-1C4	M4.8 x 25mm RippleZIPS® 6-031-3341-1C4

Secret Clip Profiles

Appox. Fasteners per sq metre	Fixing to Timber Supports	Fixing to Steel 1.0mm to 3.0mm BMT
3 per clip	Screws vary depending on type of roof profile being used	Screws vary depending on type of roof profile being used

Roofing Battens

Appox. Fasteners per sq metre	Fixing to Timber	Fixing to Metal 0.42 to 1.5mm	Fixing to Steel 1.5mm BMT to 4.5mm
8	BattenZIPS® M5.5 x 40mm Hex Hd 6-311-0610-1MP	BattenZIPS® M5.5 x 40mm Hex Hd 6-311-0610-1MP	12-14x20 Hex Hd Metal Teks® 6-311-3097-1Z4

Polycarbonate Roofing

Appox. Fasteners per sq metre	Fixing roof profile heights 16mm to 29mm to metal batten & purlins up to 1.6mm thick	Fixing roof profile heights 16mm to 24mm when fastening to timber battens
See sheeting manufacturers recommendations	PolyZIPS® M6.5-14 x 50mm Hex Hd 6-030-0316-6CS	PolyZIPS® M6.5-14 x 50mm Hex Hd 6-030-0316-6CS

Fibreglass Roofing

Appox. Fasteners per sq metre	Fixing roof profile heights 18mm to 29mm to purlins 1.2mm to 5mm thick	Fixing roof profile heights 40mm to 62.5mm to purlins 1.2mm to 5mm thick
See sheeting manufacturers recommendations	Fibreglass Teks® M6.5-14 x 65mm Hex Hd 6-310-0607-7CS	Fibreglass Teks® M6.5-14 x 85mm Hex Hd 6-310-0626-6CS

Note All Fastening to be done as per manufacturers recommendations.
This selection guide gives only the most commonly used screws assembly.
The screw length may vary depending on the actual profile and the type of insulation system used.
These recommendatons should always be considered in conjuntion with the roof manufacturers fixing specifications.
All data assumes standard insulation of 50mm.